DuPont™ FilmTec™ elements

DUPONT™

Product Data Sheet | Reverse Osmosis

FilmTec™ SOAR 4000i Element

Low-Energy, Anti-fouling, Brackish Water RO Element for DesaliTec™ CCRO Systems featuring iLEC™ for Low Maintenance Operation

Key Features

- Combines versatility of patented DesaliTec™ CCRO process with DuPont's industry-leading FilmTec™ membrane innovation for even better reliability.
- Contaminant resistant element design can provide reliable system performance.
- Durable membrane with a cleaning tolerance over a wide pH range (pH 1-13) for consistent, long-lasting lifetime and economically effective cleaning.
- Includes iLEC™ interlocking End caps, reducing system operating costs and the risk of O-ring leaks that can cause poor water quality.

Key Applications

- DesaliTec™ CCRO Systems
- Municipal Drinking Water
- Trace Contaminants Removal
- Industrial Utility Water
- Municipal and Industrial Wastewater Reuse

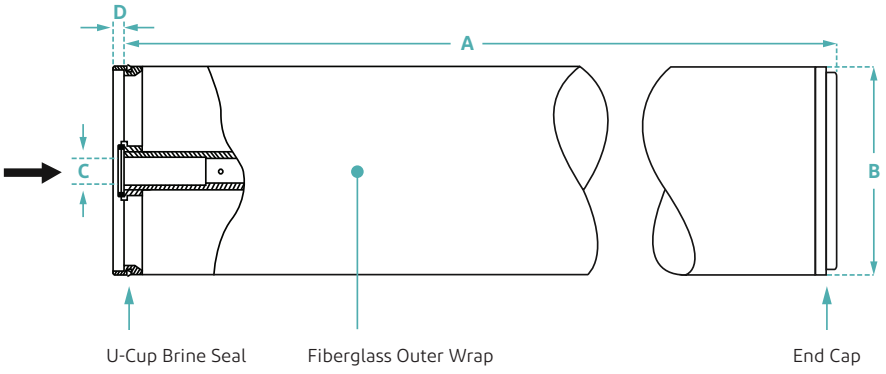


Typical Properties

Product	Active Area ft^2 (m^2)	Permeate Flow Rate gpd (m^3/d)	Stabilized Salt Rejection (%)	Minimum Salt Rejection (%)
FilmTec™ SOAR 4000i element	400 (37)	15,000 (56)	99.4	99.2

1. Permeate flow and salt rejection based on the following standard conditions: 2,000 ppm NaCl, 240 psi (16.5 bar), 77°F (25°C), pH 8 and 25% recovery.
2. Flow rates for individual elements may vary but will be no more than 15% below the value shown.
3. Sales specifications may vary as design revisions take place.

Element Dimensions



	Dimensions – inches (mm)
A	40.0 (1,016)
B	7.9 (201)
C	1.125 ID (29)
D	0.5 (12.7)

ID = Inner Diameter
1 inch = 25.4 mm

1. For element weight information refer to What is the weight of FilmTec™ elements as delivered? (Form No. 45-D04811-en)
2. For element packaging and shipping information refer to How are FilmTec™ elements packaged and shipped? (Form No. 45-D04811-en)
3. Individual elements with iLEC™ interlocking Endcaps measure 40.5 inches (1,029 mm) in length (B). The net length (A) of the elements when connected is 40.0 inches (1,016 mm)

Form No. 45-D03707-en, Rev. 3
June 2025

Suggested Operating Conditions

Membrane Type	Polyamide Thin-Film Composite
Maximum Operating Temperature[1]	113°F (45°C)
Maximum Operating Pressure	600 psi (41 bar)
Maximum Pressure Drop	
Per Element	15 psi (1.0 bar)
Per Pressure Vessel (Minimum 4 Elements)	50 psi (3.5 bar)
pH Range	
Continuous Operation[1]	2 – 11
Short-Term Cleaning (30 min.)[2]	1 – 13
Maximum Feed Silt Density Index (SDI)	SDI 5
Free Chlorine Tolerance[4]	< 0.1 ppm

1. Maximum temperature for continuous operation above pH 10 is 95°F (35°C).
2. Refer to Cleaning Procedures for FilmTec™ Elements (Form No. 45-D01696-en).
3. For recommended feed and permeate flow rates, flux, and recovery for various feed sources, refer to Membrane System Design Guidelines for 8" FilmTec™ Elements (Form No. 45-D01695-en).
4. Oxidation damage is not covered under warranty, DuPont recommends removing residual free chlorine by pretreatment prior to membrane exposure. Please refer to Dechlorinating Feedwater (Form No. 45-D01569-en) for more information.

Important General Information

- Keep elements moist at all times after initial wetting.
- For successful operation of Reverse Osmosis (RO) and Nanofiltration (NF) membrane systems, the operation must follow the guidelines provided in the FilmTec™ Reverse Osmosis / Nanofiltration Elements Operation Excellence and Limiting Conditions Tech Fact (Form No. 45-D04388-en).
- To prevent biological growth during prolonged system shutdowns, it is recommended that membrane elements be immersed in a preservative solution.
- The customer is fully responsible for the effects of incompatible chemicals and lubricants on elements.
- Avoid static permeate-side backpressure at all times.
- Permeate obtained from the first hour of operation should be discarded.
- The use of this product in and of itself does not necessarily guarantee the removal of cysts and pathogens from water. Effective cyst and pathogen reduction is dependent on the complete system design and on the operation and maintenance of the system.

Please consider good operating practices for the optimal performance of the Reverse Osmosis membrane elements to assure damage free operation:

1. Loading of Pressure Vessels – Preparation & Element Loading (Form No. 45-D01602-en)
2. System Operation, including plant Start-Up Sequence (Form No. 45-D01609-en) and RO & NF Systems Shutdown (Form No. 45-D01613-en)
3. Handling, Preservation, and Storage (Form No. 45-D03716-en)

Full information of plant design, system operation, and troubleshooting is given in the FilmTec™ Reverse Osmosis Membranes Technical Manual (Form No. 45-D01504-en).

Regulatory Note

This product may be subject to drinking water application restrictions in some countries; please check the application status before use and sale.

DUPONT

Have a question? Contact us at:
dupont.com/water/contact-us

All information set forth herein is for informational purposes only. This information is general information and may differ from that based on actual conditions. Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other government enactments. The product shown in this literature may not be available for sale and/or available in all geographies where DuPont is represented. The claims made may not have been approved for use in all countries. Please note that physical properties may vary depending on certain conditions and while operating conditions stated in this document are intended to lengthen product lifespan and/or improve product performance, it will ultimately depend on actual circumstances and is in no event a guarantee of achieving any specific results. DuPont assumes no obligation or liability for the information in this document. References to "DuPont" or the "Company" mean the DuPont legal entity selling the products to Customer unless otherwise expressly noted. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED. No freedom from infringement of any patent or trademark owned by DuPont or others is to be inferred.

DuPont™, the DuPont Oval Logo, and all trademarks and service marks denoted with ™, ℠ or ® are owned by affiliates of DuPont de Nemours Inc. unless otherwise noted. © 2025 DuPont. All rights reserved.

Form No. 45-D03707-en, Rev. 3
June 2025